

HLP2 Cigarette Packing Machine

Product page: <https://hkdaehon.com/products/packing-line-hlp2/>

Product overview

HK Daehon Machinery Ltd. supplies industrial cigarette and filter machinery. Refer to the product page for media, line layouts, and application notes.

Technical specifications

Parameter	Specification
Production Capacity	Up to 180 packets/min
Control System	Siemens PLC
Cigarette Length	84mm +/- 0.5mm
Circumference	24.5 +/- 0.3mm
Packet Size (LxWxH)	87.5 x 56 x 23.5 mm
Power Supply	380V / 4.5KW / 3 Phase / 50Hz
Compressed Air	>0.60Mpa; Flow >48m³/h
Ambient Temp & RH	25 +/- 5C / 55%-65% RH
Machine Weight	4500 Kg

Industry cross-check (reference)

Comparable platform class: HLP2 / HLP-180 class

- Industry HLP2/HLP-180 suppliers commonly quote 180 packets/min, 380V 3-phase, Siemens PLC, >0.6 MPa air.
- HK HLP2 matches mainstream HLP2 trade specifications (180 ppm, 4.5 kW, 4,500 kg).

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Disclaimer

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Specifications are taken from hkdaehon.com as of 04 June 2026 unless noted otherwise. Published data may change without notice.

Industry cross-check notes describe comparable machinery classes in public trade literature (e.g. Hauni/Koerber HLP and Protos lines, GD GDX2-class packers, KDF/ZL filter platforms, and regional OEM rebuilders). Daehon is not affiliated with, endorsed by, or acting for those brands unless expressly stated in writing.

Actual output depends on cigarette format, materials, utilities, ambient conditions, maintenance, and operator training. Only written quotations, signed agreements, and factory acceptance tests are binding.

Verify all speeds, dimensions, and utilities on your project before purchase.